

TIGER Drylac®

special effect

powder coatings
volume 5

 **Drylac®**
Powder Coatings

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tien.le@tiger-coatings.com



Notes

Colors and textures have been matched as close as possible. Paper and ink limitations, as well as influence of heat and light, account for differences from actual coatings. To aid in final product selection please contact your local TIGER Drylac office for a powder coated sample panel of the product of your choice.

Datasheets: Periodically updated datasheets, showing cure parameters, test results, pretreatment information and more are available for all products in this chart. Please contact your TIGER Drylac office or visit www.tiger-coatings.us for the most current edition.

Custom Colors: Should our vast selection of standard finishes not be exactly what an application calls for, we will be happy to provide custom colors with quick 7- to 10-day turnaround times.



All (stock and custom) TIGER Drylac Series 39 and Series 49 products, made in the US and Canada are periodically re-certified and carry the UL (Underwriter Laboratory) Recognized Component Mark (Spec DTOV2.MH27573). This UL mark is for all equipment and products intended for the US and Canadian market.

Flourescent: One- and Two-coat Fluorescent powder coatings have limited UV stability. Two-coat Fluorescent powder coatings should be applied over our bright White Base Coat 49/11000. For a variation and custom look they can also be applied over our Mirror Silver 49/91260 (try our Two-coat Yellow Fluorescent 49/21500 or Two-coat Orange Fluorescent 49/24080 as top coats) or over Ultra Chrome 49/90056 or Sparkle Silver 49/90450. All Fluorescents are suitable for Corona and Tribo application equipment. Products are available in 5 lb minipacks and 44 lb boxes.

High Reflective Starlight: Highly reflective glass beads are suspended in a clear coat that can be applied over any color base coat. This powder coat finish is ideal for safety applications, highway and directional signage or for drawing attention to spot lighted point-of-purchase applications – anywhere a light source is projected towards the finish. Unlimited choices in basecoat make this a very customizable finish. Available in 5 lb minipacks or 44 lb boxes.

Hammertones: A wide range of color choices is available in our popular Hammertone finishes. Series 39 Hammertones are suitable for exterior applications (minimum film thickness guidelines must be observed to provide adequate film thickness in the valleys of the texture). All are suitable for Corona application equipment. They are packed in 5 lb minipacks and 44 lb boxes.

Designer Finishes: Primarily developed for the furniture and lighting industries, Designer Finishes provide an out-of-the-ordinary designer look in two and three tone colors, textures and metallic undertones, simulating the oxidation of copper, natural rock and precious stone. All are suitable for Corona processing. Products are packed in 5 lb minipacks; Series 44 is packed in 55 lb boxes, and Series 49 and 59 come in 44 lb boxes.

Dormant Transparents: Dormant Transparents and Dormant Sparkle Transparents are applied as the base coat in this 2-coat system. The flamboyant shades of color and metallic color will not evolve, until a clear topcoat is applied. Samples in this chart, all top coated with our Clear Glossy 49/00530, are just a few of the variations of attractive finishes, that can be achieved by top coating with a variety of our Clear Coats and Clear Glitters (see listing below). Products are suitable for Corona application (the best inter-coat adhesion is achieved by applying the base coat with Corona and the clear top coat with Tribo equipment (if available). Sold in 5 lb minipacks and 44 lb boxes.

Notes (continued)

Clear coat products available

(also shown in our TIGER Specialty brochure):

38/00001 Clear Glossy	Super Durable Polyester	(Exterior and Interior)
49/01234 Bengal Clear Glossy	TGIC Polyester	(Exterior and Interior)
49/00530 Clear Glossy	TGIC Polyester	(Exterior and Interior)
49/00280 Clear Semi-gloss	TGIC Polyester	(Exterior and Interior)
16/00030 Clear Matte	Acrylic Hybrid	(Exterior and Interior)
44/00018 Anti-graffiti Clear Glossy	Polyester-Urethane	(Exterior and Interior)
69/00300 Clear Ice Matte	Epoxy	(Interior)

Glitter Clear products available

(shown over various base coats in our TIGER Metallic brochure):

Glitter Gold 49/00310
Glitter Silver 49/00320
Glitter Twilight 49/00390

Transparent and Candy: Transparent and Candy colors have limited UV stability. Since all products are transparent, colors shown in this brochure are representative of a nickel plated substrate. Many other attractive substrates, i.e. chrome or brushed aluminum are suitable for top coating with Transparent or Candy colors. Otherwise we recommend any of the following base coats: Mirror Silver 49/91260, Ultra Chrome 44/90056, Chrome OGF 49/91312 or Sparkle Silver 49/90450. All Transparent and Candy colors are suitable for application with either Corona or Tribo equipment. Products are packaged in 5 lb minipacks and 44 lb boxes.

TIGER Drylac U.S.A., Inc. Product Number Matrix

Series 09	Interior only	Polyester-Epoxy Blend (Hybrid)
Series 16	Exterior and Interior	Acrylic Hybrid
Series 38	Exterior and Interior	Super Durable Polyester
Series 39	Exterior and Interior	TGIC Polyester
Series 44	Exterior and Interior	Polyester Urethane
Series 49	Exterior and Interior	TGIC Polyester
Series 58	Exterior and Interior	TGIC-Free Super Durable Polyester (available to approved applicators only)
Series 59	Exterior and Interior	TGIC-Free Polyester
Series 69	Interior only	Epoxy
Series 75	Exterior and Interior	Fluoropolymer (available to approved applicators only)
Series 89	Interior only	Polyester-Epoxy Blend (Hybrid) Low/Fast Cure

and guidelines

special effect

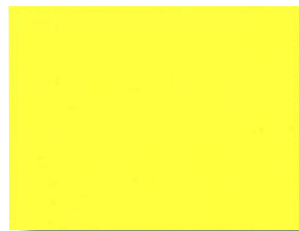
Fluorescent One-Coat



TIGER Drylac 59/20043
Neon Yellow



TIGER Drylac 59/30075
Neon Pink



TIGER Drylac 49/22200
Yellow



TIGER Drylac 49/24620
Red-Orange

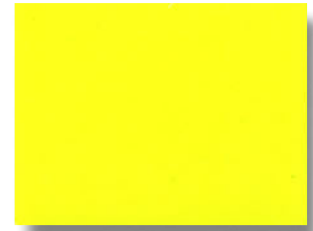


TIGER Drylac 49/24610
Orange

Fluorescent Two-Coat



TIGER Drylac 49/51340
Green



TIGER Drylac 49/21500
Yellow on White Basecoat 49/11000



TIGER Drylac 49/24080
Orange on White Basecoat 49/11000



TIGER Drylac 49/30430
Bright Pink on White Basecoat 49/11000



TIGER Drylac 49/30760
Red on White Basecoat 49/11000

Reflective



TIGER Drylac 44/00039
High Reflective Starlight
On Bengal Black Basecoat 49/88888

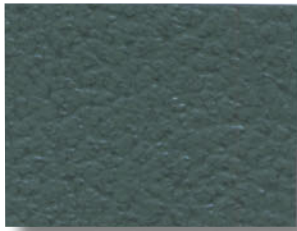
Hammertones



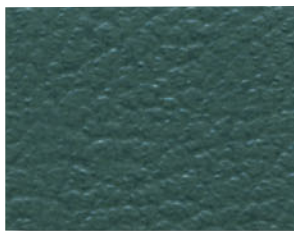
TIGER Drylac 39/40750
Capri



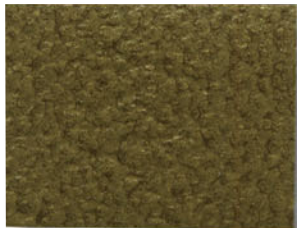
TIGER Drylac 39/40002
Sapphire



TIGER Drylac 39/50002
Reseda



TIGER Drylac 39/40003
Malachite



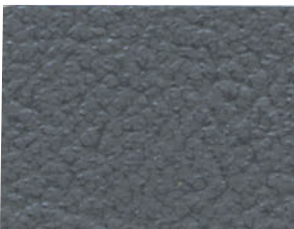
TIGER Drylac 39/90280
Gold Brown



TIGER Drylac 39/60002
Sepia



TIGER Drylac 39/90980
Light Silver



TIGER Drylac 39/90020
Silver

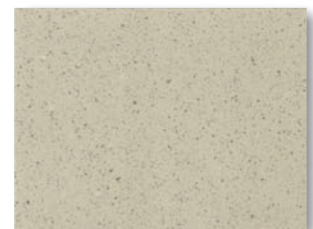


TIGER Drylac 39/80005
Black



TIGER Drylac 39/81420
Jet Black

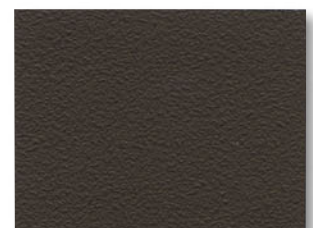
Designer Finishes



TIGER Drylac 44/10033
Quartzite Smooth Matte



TIGER Drylac 49/50028
Emerald Fine Texture



TIGER Drylac 49/60015
Pyrite Fine Texture

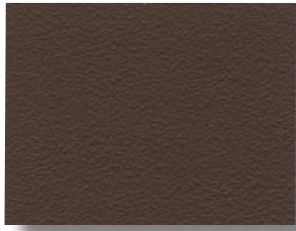


TIGER Drylac 44/60034
Breccia Smooth Matte

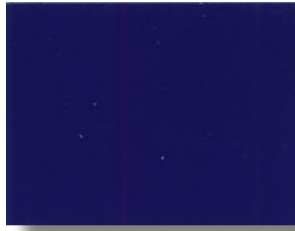


TIGER Drylac 44/60035
Lava Smooth Matte

Dormant Transparent and Clear



TIGER Drylac 49/62711
Rust Fine Texture



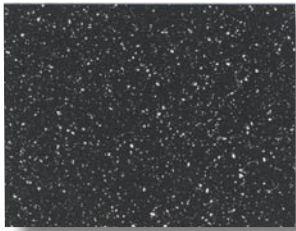
TIGER Drylac 49/40940
Blue Clear Topcoat Glossy



TIGER Drylac 49/30028
Sparkle New Red Clear Topcoat Glossy



TIGER Drylac 49/50032
Sparkle Granny Smith Clear Topcoat Glossy



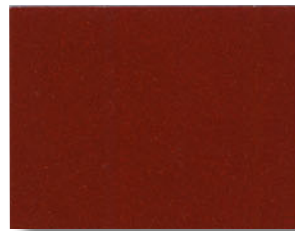
TIGER Drylac 44/80026
Graphite Smooth Matte



TIGER Drylac 49/41100
Violet Clear Topcoat Glossy



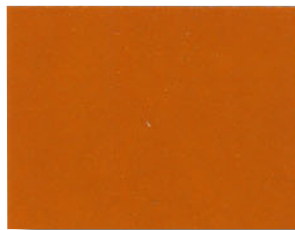
TIGER Drylac 49/30193
Sparkle Burgundy Clear Topcoat Glossy



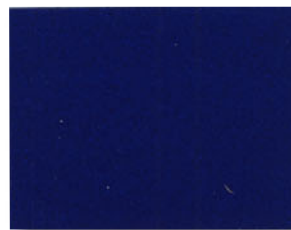
TIGER Drylac 49/25002
Sparkle Copper Clear Topcoat Glossy



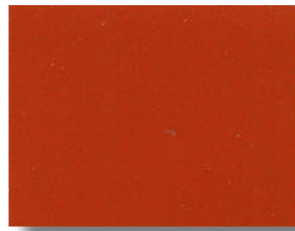
TIGER Drylac 49/40074
Sparkle Sky Blue Clear Topcoat Glossy



TIGER Drylac 49/25006
Sparkle Light Orange Clear Topcoat Glossy



TIGER Drylac 49/40233
Sparkle Electric Blue Clear Topcoat Glossy



TIGER Drylac 49/23531
Sparkle Bomber Orange Clear Topcoat Glossy



TIGER Drylac 49/50024
Sparkle Green Clear Topcoat Glossy

Transparent and Candy



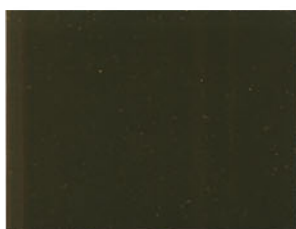
TIGER Drylac 49/20170
Gold



TIGER Drylac 49/55730
Transparent Green



TIGER Drylac 49/43600
Candy Blue



TIGER Drylac 49/20180
Brass



TIGER Drylac 49/31570
Candy Raspberry



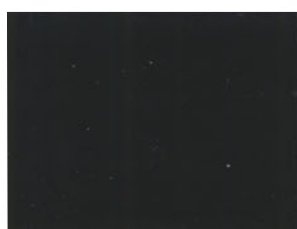
TIGER Drylac 49/54810
Candy Lime Green



TIGER Drylac 49/63130
Copper



TIGER Drylac 49/33340
Candy Red



TIGER Drylac 49/80375
Smoke Black Transparent



TIGER Drylac 49/35810
Transparent Red



TIGER Drylac 49/41480
Candy Purple



TIGER Drylac 49/46110
Transparent Blue



TIGER Drylac 49/42130
Candy Teal

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